

James B. Lansing Sound, Inc. 3249 Casitas Avenue, Los Angeles, Calif. 90039 (213) 665-4101



4311 CONTROL MONITOR
PRODUCTION TOOLING

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Baffle Routing Jig

Accurately and consistently positions and dimensions all front baffle cut-outs.

Tool Life - 5,000 baffles under normal use



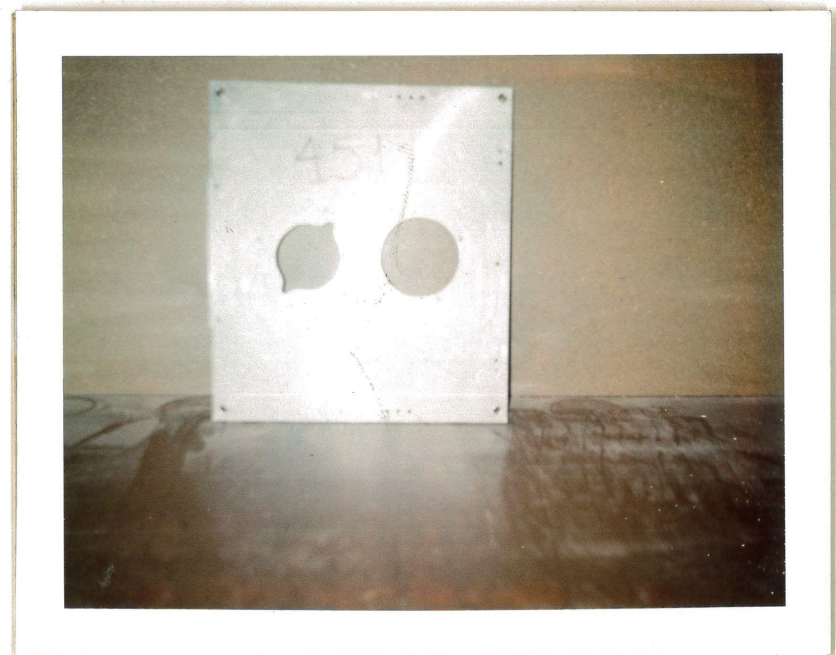
Baffle Drill Jig 12! Speaker

Accurately positions mounting holes for 2212

Tool Life - Infinite; requires drill bushing change only after approximately 15,000 units



Baffle Drill Jig LE5-2 and LE25



Network Drill Jig

Accurately locates network mounting and knob clearance holes.

Tool Life - Infinite;
requires drill bushing change only after approximately 15,000 units.



Left: Back Panel Routing Jig

Locates Terminal Panel cut-out.

Tool Life - 5,000

Right: Grille Routing Jig

Locates grille cut-out

Tool Life - 5,000



Port Tube Locating Fixture

Positions plastic port tube at correct angle

Tool Life - 5,000



Paint Mask
(Enclosure)

Protects walnut
front edge and
side panels from
overspray during
baffle painting
operation.

Tool Life - Should
never wear if properly
used and maintained



Grille Cloth
Stretch Fixture

Used in grille sub-
assembly; holds
frame in place while
cloth is glued and
stapled in place

Tool Life - 25,000
minimum under normal
use conditions.



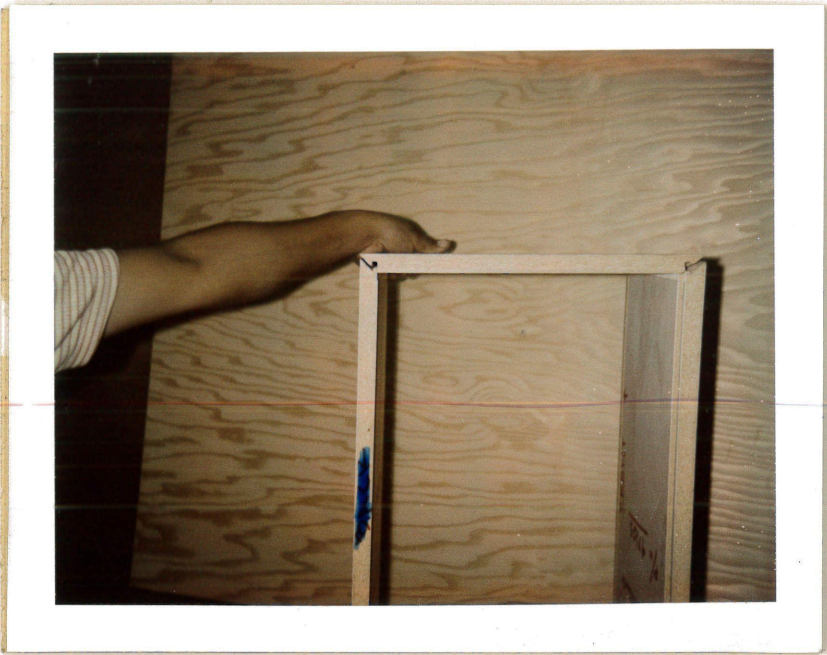
Grille Cloth
Trim Fixture

Used in final trim
of excess cloth.

Tool Life - 25,000
minimum under normal
use conditions.



Top and side panels showing lock miter joints



All routing fixtures; priced and described individually in this report.

